



BEDROCK 3D®
make anything

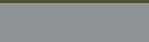
Filaments Overview

version 1.4 | May 2026



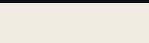
BEDROCK 3D Standard Filaments

PLA

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	PLA - Natural	✓	✓	N.A.
	PLA - Black	✓	✓	9005
	PLA - White	✓	✓	9010
	PLA - Blue	✓	✓	5002
	PLA - Bronze	✓	✓	8008
	PLA - Gold	✓	✓	1036
	PLA - Green	✓	✓	6018
	PLA - Army Green	✓		6003
	PLA - Grey	✓	✓	7045
	PLA - Light Blue	✓	✓	5012
	PLA - Orange	✓	✓	2008
	PLA - Pearl White	✓	✓	1013
	PLA - Magenta	✓	✓	4010
	PLA - Red	✓	✓	3020
	PLA - Silver	✓	✓	9006
	PLA - Yellow	✓	✓	1003

Available sizes: Black, White, Silver: 750g, 2500g, 4500g, 8500g
Others colors: 750g

PET

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	PET - Natural	✓	✓	N.A.
	PET - Black	✓	✓	9005
	PET - White	✓	✓	9010
	PET - Blue	✓	✓	5002
	PET - Green	✓	✓	6018

	PET - Red	✓	✓	3020
	PET - Yellow	✓	✓	1003

Available sizes: Natural, Black, White: 750g, 2500g, 4500g, 8500g
Others colors: 750g

ABS

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	ABS - Natural White	✓	✓	N.A.
	ABS - Black	✓	✓	9005
	ABS - Blue	✓	✓	5002
	ABS - Green	✓	✓	6018

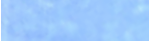
Available sizes: All colors 750g

PP

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	PP - Natural	✓	✓	N.A.

Available sizes: 700g

rPET

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	rPET - Natural Blue ^{2) 3)}	✓	✓	N.A.

Available sizes: 750g

BVOH (Support Material)

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	BVOH - Natural	✓	✓	N.A.

Available sizes: 350g, 750g

BEDROCK 3D Advanced Filaments

PLA PRO1

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	PLA PRO1 - Natural White	✓	✓	N.A.
	PLA - Black	✓	✓	9005
	PLA - Grey	✓	✓	7045

Available sizes: All colors 750g, 2500g, 4500g, 8500g

PLA Tough

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	PLA Tough - Natural	✓	✓	N.A.
	PLA Tough - Black	✓	✓	9005

Available sizes: All colors 750g, 1000g, 2500g, 4500g, 8500g

ABS Fusion+

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	ABS Fusion+ - Natural	✓	✓	N.A.
	ABS Fusion+ - Black	✓	✓	9005
	ABS Fusion+ - Grey	✓	✓	7045

Available sizes: All colors 750g

ASA

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	ASA - Natural	✓	✓	N.A.
	ASA - Black	✓	✓	9005

Available sizes: All colors 750g

PC/ABS FR

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	PC/ABS FR - Black	✓	✓	9005

Available sizes: 750g

PPSU

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	PPSU - Natural ²	✓		N.A.

Available sizes: 750g

PA

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	PA - Natural	✓	✓	N.A.

Available sizes: 750g

PET CF15

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	PET CF15 - Black ²	✓	✓	9005

Available sizes: 750g

PAHT CF15

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	PAHT CF15 - Black ²	✓	✓	9005

Available sizes: 750g

BEDROCK 3D Flexible Filaments

TPU 85A

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	85A - Natural	✓	✓	N.A.
Available sizes:		750g		

TPU 64D

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	TPU 64D - Black	✓	✓	9005
	TPU 64D - White	✓	✓	9010
Available sizes:		750g, 7500g		

TPU 95A

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	TPU 95A - Black	✓	✓	9005
	TPU 95A - White	✓	✓	9010
Available sizes:		750g		

¹ The RAL color codes provided are for indicative purposes and serve as a reference for the best possible color match. Please note that the final color may vary due to factors such as printing temperature, lighting conditions, and surface finish.

² Material colors indicated with asterisk are close up photos from the original printed parts instead of representing the RAL color. With this we would like to give a realistic impression of the printed parts.

³ Because the raw material stream is recycled, color consistency is not as guaranteed as with virgin materials. Due to this, the color can vary from batch to batch.

Disclaimer

We would like to bring to your attention that we have strict quality controls for our colors and filaments. Each product is visually inspected under standard conditions following ISO guidelines. However, when working with additive manufacturing a slight shift in color might be experienced. This is influenced by the processing conditions and variations in material / machine combinations.

Further, our commitment to sustainability and a low product carbon footprint means that we do not add any color stabilizing substances to the polymeric formulations that are denoted as natural. As a result, there is a possibility of a shade shift occurring, which is a normal outcome of our eco-friendly manufacturing process. We appreciate your understanding and support of our efforts to prioritize environmental responsibility while delivering high-quality products.

FOAMING TPU

Available as sample product!

Color	Description	1.75 mm	2.85 mm	RAL code ¹
	Foaming TPU - Graphite Black	✓		N.A.
	Foaming TPU - Orange	✓		N.A.
	Foaming TPU - Blue	✓		N.A.
Available sizes:		All colors	750g	

Don't hesitate to reach out if you need anything else, we'd love to support you!

Do you have questions about specific colors or materials, or are you curious to try a filament? Just drop us a message; we're more than happy to help. Don't hesitate! Our team is here for you.

Contact us at
customerservice@bedrock3d.com
or find out more at www.bedrock3d.com

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